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# Tensorgrip® L30

## Low VOC, Postformable Pebble Spray Contact Adhesive

**Tensorgrip® L30** is an industrial strength Low VOC, LEED and California Compliant postformable contact adhesive; designed for maximum smoothness.

#### **Tensorgrip L30 Applications**

- Applications where smoothness is required (e.g. thin or glossy laminates)
- Bonds laminate to particle board, melamine, metals and most plastics
- Laminating flexible material in nearly any application
- Also bonds veneers, cork, fiberglass and many plastics

### **Tensorgrip L30 Benefits**

- Postformable
- Low profile adhesive doesn't telegraph through substrates
- Fast. High tack
- Excellent high coverage
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours
- Fast drying with long open time
- Excellent green strength and high heat resistance
- Over 200°F (95°C) temperature resistant

#### **Canister System Benefits**

- Reduces application costs by saving time and material
- A self-contained airless spray = No messy air-assisted spray equipment to clean up
- Portable and convenient
- Clean and easy to use
- No cleaning required
- Aerosols are available for small repair or detail work

## Eco Qualifications

- Low VOC California Compliant (SCAQMD Rule 1168 Compliant)
- No ODS (Ozone Depleting Substances)
- Qualifies for LEED®-NC & CI EQ Credit 3.2, 4.1, 4.4
- No urea formaldehyde added
- OTC Compliant

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## **Application Instructions:**

Adhesive should be applied to both surfaces to be bonded, 80% to 100% coverage. Allow to dry (2-4 minutes or until dry to the touch) parts should be mated under pressure. Apply pressure with a hand laminate roller or nip roller. Bonds should be made as soon practical. If adhesive is left to dry for over 20 minutes, parts should be recoated. Normal coverage required with pebble spray pattern is approximately 70%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately although ultimate strength is achieved in 1-3 days. Canister system will spray adequately above 50° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended. **Notice!!!** Do not store at temperatures over 120° F.

#### Canister System Usage:

When hose is connected, keep canister valve open and hose pressurized at all times. Do not disconnect the hose until ready to connect to new canister. Release pressure in hose before disconnecting from canister. If gun and hose must be stored unattached to pressurized canister, they may be cleaned for future use by attaching to canister of \$101 and flushing until clear.

#### **Physical Properties:**

VOC Content:	40 g/L
Solids:	25-30%
Appearance:	Clear/Milky White or Red
Solvent System:	Methyl Acetate
Shelf Life:	1 Year
Sizes:	24 Lb Disposable Canister
	128 Lb Returnable Canister
	256 Lb Returnable Canister
Coverage:	45 ft²/lb per side

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